



## TECHNICAL DATA SHEET

### PH 4181

#### PRODUCT OVERVIEW

A perm/peel polyester tape that on the open side has a permanent hot melt and the closed sided a removable acrylic adhesive

#### PRODUCT CONSTRUCTION

Liner: 65g siliconized release paper

Carrier: 17g polyester

Adhesive: synthetic rubber based with 30gsm on the open side and 14gsm acrylic on the closed side

Total thickness: 110micron

#### PERFORMANCE PROPERTIES

Peel adhesion to steel (24-hour dwell) protected 200 N/M open 1200 N/M

Shear adhesion to steel: protected 2 hours open 100 hours

Service temperature range: -0°C to 70°C

Recommended application temperature: 10°C to 50°C

Shelf life: Recommended 12 months from supply

#### TYPICAL APPLICATIONS

Poster mounting, foam and rubber gaskets

#### AVAILABILITY

PH 4181 Is available in flush edge and finger-lift

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